AMENDMENTS TO CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method of canneluring a frangible bullet, comprising the steps of:
positioning, in a cutting machine, a frangible bullet made of a compressed powdered
metal material;

rotating the bullet around a longitudinal axis;

applying a cutting tool having a flat surface with beveled edges to the bullet in order to machine cut a cannelure.

- 2. (Original) A method as claimed in claim 1, wherein the powdered material is a lead-free powder material.
- 3. (Original) A method as claimed in claim 2, wherein the powdered material comprises a copper tin powder mixture.
- 4. (Withdrawn) A frangible projectile having a cannelure, comprising:
- a body made of a compressed powdered material and arranged to disintegrate upon contact with an object; and
- a cannelure cut into the body, wherein the cannelure includes beveled edges and a generally flat base.
- 5. (Withdrawn) A frangible projectile as claimed in claim 4, wherein the beveled edges are at an approximately 45 degree angle relatively to a flat base of the cannelure.

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- 6. (Withdrawn) A frangible projectile as claimed in claim 4, wherein the step of compressing the powder material comprises the step of compressing a lead-free powder material.
- 7. (Withdrawn) A frangible projectile as claimed in claim 6, wherein the step of compressing the powder material comprises the step of compressing a copper tin powder mixture.
- 8. (Withdrawn) A frangible projectile as claimed in claim 4, wherein the projectile is a small arms bullet.
- 9. (Withdrawn) A frangible projectile as claimed in claim 8, wherein the projectile is a rifle bullet and the cannelure is arranged to be crimped to a cartridge.
- 10. (Withdrawn) A frangible projectile having a cannelure that acts as a perforation to fracture upon removal from a cartridge into which it has been crimped.
- 11. (Previously Presented) A method as claimed in claim 1, wherein the beveled edges are at a 45 degree angle relatively to a flat base of the cannelure